



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-549-013
Job Sheet 191671



Part No: D206-549-013

Job Qty: 2 pcs

Part Name: High Slope Avionics Console



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/6/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/A IPP Rev:A New Issue 06-01-03 JLM

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S161234



Part: D206-549-013

Job No: 191671

Serial No/Batch: S161234

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH89-28 Issue 6 FAA STC SR005511

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	3/15/19	0.00	0.00		Packaging 1 - 1		MAR 1 1 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
120	QC 4	2 pcs	3/15/19	0.00	0.00		QC 4 - 26		DAS 46 9-89 MAR 1 2 2019
							QC 4 - 28		
							QC 4 - 42		
							QC 4 - 58		
							QC 4 - 6		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
125	DC - 1 - B4B	2 pcs	3/15/19	0.00	0.00		DC - 1 - B4B		MAR 1 3 2019
							DC - 2 - B4B		
130	Packaging 3-1 - Stock - B4B	2 pcs	3/15/19	0.00	0.00		Packaging 3 - 1 - B4B		DAS 46 9-89 MAR 1 2 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
140	QC 21 - FG	2 pcs	3/15/19	0.00	0.00		QC 21 - FG - 21		DAS 70 9-89 MAR 1 3 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Photocopy bluefile & type labels per PPPD206-549-013 CHG002

130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D206-549-013

Location: _____ PPP Rev: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2163	Cap Angle	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	586960
MS20470AD4-5	Rivet, Universal Head	56 Ea (28 ea)	110-Packaging 1 - Pick Kit	5139218
MS27039-1-08	Screw	28 Ea (14 ea)	110-Packaging 1 - Pick Kit	5132579
NAS1149D0332J	Washer	28 Ea (14 ea)	110-Packaging 1 - Pick Kit	5144850
D206-547-043	Console High Slope	2 pcs (1 ea)	120-QC 4 51321	5111656
D206-547-11	Angle, Console	4 pcs (2 ea)	120-QC 4	5161264

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2163	2	37	0
	MS20470AD4-5	56	1,904	0
	MS27039-1-08	28	355	0
	NAS1149D0332J	28	3,043	0
120-QC 4	D206-547-043	2	2	0
	D206-547-11	4	0	0

Part Specifications

Specifications could not be found.

Plex 3/11/19 12:56 PM dart.joly.jocelyne



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							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
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120	QC 4	2 pcs	3/15/19		0.00	0.00	QC 4 - 26		
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							DC - 2 - B4B		
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							Packaging 3 - 8 - B4B		
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							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
140	QC 21 - FG	2 pcs	3/15/19		0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		
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Location: _____ PPP Rev: _____

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS27039-1-08	Screw	28 Ea (14 ea)	110-Packaging 1 - Pick Kit	
D206-547-043	Console High Slope	2 pcs (1 ea)	120-QC 4	
D206-547-11	Angle, Console	4 pcs (2 ea)	120-QC 4	
D2163	Cap Angle	2 pcs (1 ea)	120-QC 4	
MS20470AD4-5	Rivet, Universal Head	56 Ea (28 ea)	120-QC 4	
NAS1149D0332J	Washer	28 Ea (14 ea)	120-QC 4	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	MS27039-1-08	28	375	0
120-QC 4	D206-547-043	2	2	0
	D206-547-11	4	0	0
	D2163	2	37	0
	MS20470AD4-5	56	2,028	0
	NAS1149D0332J	28	3,065	0

Part Specifications

Specifications could not be found.

Plex 3/6/19 9:15 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

Change Record

PAGE 1 OF 1

Part Number: D206-549-013Description: CONSOLE INSTALLATION[illegible]